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Catalysts of Change: The Transformative Journey from HR 1.0 to HR 5.0 – Innovations, Challenges, and Strategies in Human Resource Management with Technology and Data-Driven Integration

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Abstract - Human Resource Management (HRM) has evolved significantly, transitioning from HR 1.0 to HR 5.0 due to technological advancements, shifting demographics, and the demands of the global business environment. This chapter highlights the evolution of HRM discussions, focusing on the key changes, concerns, and approaches that have characterized this transformation. In the HR 1.0 phase, the emphasis was on paperwork and routine clerical tasks. This laid the basis for the kind of advancement that was HR 2.0, which brought into computerization and rudimentary interconnection. In HR 3.0, SHRM became dominant, meaning that organizational HR practices were oriented only to achieving strategic objectives. There was a shift in the application of digital technology in performing human resource activities under the emergence of HR 4.0. The present phase is called Human Resources 5.0 (HR 5.0), which marked the strain referred to as "People First." This approach is a mixture of Technologies Focus and Humanity Focus with an ample concern on the experience and emotional state of the employees fused with the capacity of the organizations to deal with competitive issues common to most firms.

It also explores the influences that have led to these changes such as; technological developments, geographic expansion, and prospective staff demands. It also looks at possible risks linked to each shift among them, resistance to change in organization cultures, threats to data privacy amongst others plus the need to acquire higher skills. Moreover, the triple-layered paper maps actionable approaches toward the transformation of HR that are supported by cases that focus on learning culture, diversification, inclusion, and the utilization of big data. Reading through this paper to understand how HR

has evolved from 1.0 to 5.0, will help HR managers, and organizations get ideas on how to meanwhile shape their human resource management strategies and advancement in the ever-growing global economy.

Keywords: Human Resources Management, Changes of HR Management, Challenges and Strategies in HR Management, HR 1.0- HR 5.0 and Beyond, Digitalization of HRM, Innovation and Application in HRM, Information Technology and Data-Driven Decision Making

I. INTRODUCTION TO THE TRANSFORMATIVE JOURNEY OF HR 1.0 TO 5.0

A. The Journey from HR 1.0 TO 5.0

HR 1.0 (the 1900s-1950s): In the early years of the development of managerial work at the beginning of the twentieth century, there were several problems that organizations met as they sought to address the expectations generated by the Industrial Revolution. This was followed by what is nowadays referred to as HR 1.0 - a stage that represented mere personnel management at its core. Also, the Personnel Management major emphasis shifted towards subordination of issuing and performing the administrative orders. Scholars identified several aspects of the growth of HR 1.0, with special relation to human resource its management and organizational implications. Implementing effective HR strategies is crucial for navigating the complexities that arise during the different growth phases within companies (Abbasi et al., 2016). This discussion will focus on the concepts of the free-floating concept of HR management, the approaches towards achieving balanced growth, and the precariously vital part played by HR towards the success of the organization. HR 1.0: This was practiced in the period between the 1920s and the 1980s mainly being aimed at the administrative headquarters of an organization as well as at legal conformance. Initially, its main purpose was to perform payroll processing, recruitment, and records of personnel and legal compliance concerning labor laws. During this period, strategic deployment and reliance on manual process flows were considered major analytic issues. As for HR 1.0, it was the initial formation of the structured management of the workforce, but it did not have the means to address either engagement or business Here, alongside more general changes in the socioeconomic landscape of this period, contributed fundamentally to the transition of personnel management. Industrial revolution called for standard employment relations thus spearheading the shift to HR 2.0.

R 2.0 (the 1960s-1980s): Personnel management in the late twentieth century was replaced by the strategy of a partnership between HR and organization, called HR 2.0. In this phase, talent management, planning, and identifying and integrating the HR function into the business had been focused on. Some of the driving forces that have helped to spur this change include globalization, the growth of strategic management, and finally the realization that organizations compete through people.

HR 3.0 (1990s-2010s): HR 3.0 can be understood as the process of the digitalization of the Human Resources department leveraging internet solutions. organization, and performance management systems (Murphy & Riggio, 2003). The main objective of HR 3.0 is to engage and transform the employee, enable co-creation, and become part of business solutions (Reddy et al., 2024). However, this brings out new issues such as; the career gap, and expectations of the various generations in the workforce and learning organization (Jalaja et al., 2024). By doing so, they have placed HR at the strategic center of an organisation's ability to ignite growth (Yang, 2022). The shift towards what is now referred to as HR 3.0 started around the year 2000, or the inception of the digital revolution through to the year 2010HR 4.0 (2010s-2020s): HR 4.0 is a convergence of AI, ML, robotics, and data analytics into a single approach to human resource management. This change brings us into another age that is associated with added-minded automation and individuality. The essence of HR 4.0 has been towards enhancing organizational human capital capacities in real-time data analysis, flow, and processes that are contemporary to Industry 4.0. It is about improving decision-making, talent management, and developing innovation during the digital transformation process (Abazarnezhad & Khodaverdi, 2017).

HR 5.0 (2020s and Beyond): HR 5.0 is a concept that combines both the traditional technical features fundamental to organizational development and humanistic concepts to shape new human resource management. Their purpose is to reach the end state for harmonious cooperation of digital advances for efficiency in AI and automation and human care, tenderness, and diversity. It focuses on creating individual employee experiences using people-centered strategies, as well as promoting operational instantiation and strengthening relevant relationships in organizations.

B. Factors Driving Changes in HR: from HR 1.0 – HR 5.0

1. Technological Innovations

HR 2.0 (1960s-1980s): Personnel management in the late twentieth century was replaced by the strategy of partnership between HR and organization, called HR 2.0. In this phase, talent management, planning, and identifying and integrating the HR function into the business had been focused on. Some of the driving forces that have helped to spur this change include globalization, the growth of strategic management, and finally the realization that organizations compete through people.

It was driven by information technology and automation as well as a desire for cost reduction in managing information and improved business intelligence (Ahmad et al., 2023). Therefore, the departments of human resources sought ways of engaging in the use of technology as a way of supporting activities like recruitment, performance appraisal, and or even engagement of employees (Janani et al., 2023). This involves adopting cloud technologies, human resource information systems, and big data and analytics which have enhanced the efficiency and decision-making power of hr. However, HR 3.0 has challenges of social culture change to address; change management for the demands of the generational workforce; and diversity management within the workforce. However, with the introduction of the new concept of HR 3.0, which sets initial structures for building a digitized, flexible, and value-oriented HR department for HR 4.0, the main focus is placed on higher digital integration and prognosis.

The next logical step involves importing elements from the known HRM 3.0, which is a more liberal, proactive, and employee-centric model. HR 3.0 has emerged as essential in organizations as the context advances in the business environment. The framework is founded on five key Companies need to be more adaptive than ever because changes in the global marketplace occur almost instantaneously, technology is constantly evolving, and employees are becoming more vocal about their needs and expectations. HR now plays a strategic role in driving organizational development initiatives and change management programs that cultivate a culture of flexibility and a positive attitude toward change. The place of HR is to facilitate change, to make organizations more operational and strategic to respond to the changes, capitalize on new opportunities, or cope with trends and issues more

efficiently. New approaches include real-time, agile, and continuous approaches to human resource management. These practices should be introduced to sustain competitiveness in HR 5.0 because of their ability to prompt change alongside flexibility.

II. CHALLENGES AND TRIGGERS OF HR PRACTICES DURING EACH PHASE

A. HR 1.0 - The Administrative Phase

In its early stages, human resources (HR) primarily focused on bureaucratic tasks such as managing compensation, maintaining records, and ensuring compliance with legal regulations. This initial phase, referred to as HR 1.0, was marked by manual processes and a reactive approach to managing employees. The primary objective of HR at that time was to meet the fundamental needs of employees while ensuring that the organization adhered to legal standards. During the HR 1.0 era, which spanned the 1970s and 1980s, HR functions were predominantly administrative in nature, facing numerous challenges that limited their effectiveness (Itika, 2011).

B. HR 2.0- Areas of Development

Human resources management has also emerged with a radically different focus from just a service department to becoming a strategic partner in improving organizational performance (Singh et al., 2023). This change has been on account of innovation, a change mindset, and an understanding of the value that employees bring to organizations as a source of competitive advantage (Tahami & Nasirian, 2019). Based on it, some key characteristics that define the development of the concept of HR 2.0 will be described as well and some examples and illustrations will be provided.

C. HR 3.0: The Digital Transformation

Increased use of information technology has changed the normal traditional HRM practices hence the changes referred to as HR 3.0. Employee surveys and studies by Combivological and other firms that specialize in workingworld research suggest that many HR departments have been able to integrate diverse manual processes using digital technological instruments and the Internet. This integration has progressed best work employee attitude and IT production competency (Almashaqbeh et al, 2024).

However, it has changed the focus and continuity of tasks that are critical for better and efficient delivery of HR efficiency in an organization This has allowed the Human Resources department to focus and direct attention to more strategic and major tasks as opposed to handling minor duties. Consequently, all principal HR processes such as staffing, talent acquisition, and performance management have become more structured, data-driven, and scientific because of the increased utilization of information

technologies. With the help of analytics in HR 3.0, there are real-time values and behaviors integrated into human capital management, and proactive HR initiatives are encouraged, to create an atmosphere of innovation (Adorno, 2021). Key Innovations in HR 3.0 include:

D. HR 4.0: The Age of Automation and AI

HR 4.0 is therefore considered a revolutionary transformation in the field of human resource management where Automation Machine Learning and AI are applied to enhance innovation in the operations of HR activities (Pandey et al., 2024). The current model of HRM puts forward the concept of designing a smart system possessing the learning capability to cater to the emergent challenges of contemporary organizations rather than just an extent of computerization of the conventional practices of HRM. Key innovations associated with HR 4.0 include:

Improved Decision-Making with Data Analytics: HR 4.0 provides HR professionals with utilizable information that has been extracted from current data. This capability enables such organizations to make predictions of trends in the market, and risks inherent in the market and perhaps strategize for all aspects of the organization in line with the corporate goals and objectives, therefore transforming the traditional role of HR from a 'fire-fighting' unit to a 'proactive' one (Ortiz, 2020). It is about the transformation that improves organizational resilience at large.

Promoting a Culture of Continuous Learning: HR 4.0 encourages learning throughout individuals' working careers by improving acquisition of Learning & Development. With data obtained on the performance of the employees, courses taken by them, and the predefined career paths, AI can recommend employees suitable courses to take. The continuous strengthening and enhancement process of the human capital based on the organization's requirements, as well as each employee's career advancement plan, is aligned with this approach.

In sum, HR 4.0 is a continuous, data-oriented, and organizational employee-centric approach to managing people resources.

E. HR 5.0: A Human-Centric Approach

HRM is on the brink of a change that will bring the HR 5.0 concept, including a focus on human relationships as opposed to a reliance on purely transactional tactics. Thus, embracing technological advancement more than ever before while the strategy of the organization remains core to people management, HR 5.0 is introduced. The objective is to improve the context of the working experience for a worker; reach the integration of technology with sensitivity and humanity; and build more innovative, fluid, and tolerant job places.

1. Core Values of HR 5.0

1. Employee Experience and Well-Being: Self-generated, HR 5.0 is based on the principle that people are an organization's greatest capital. Before, basic access to mental health and just standard health insurance were no longer enough to meet the needs of the employees.

Instead, it is essential to address the holistic needs of workers, including their emotional, physical, mental, and financial health.

- Employee Experience: This concept focuses on creating an environment where employees feel "engaged" rather than just "satisfied." Understanding what employees need to thrive—whether it's opportunities for meaningful career growth, access to mental health resources, or flexible work arrangements—is a top priority for HR 5.0.
- ➤ Well-Being Programs: Initiatives related to mental health, work-life balance, stress management, and emotional resilience are fundamental components of the well-being strategy. In this context, employee well-being is not merely an afterthought or a secondary consideration; it is an integral part of the work culture in HR 5.0.
- 2. Leveraging Technology to Promote Empathy: HR 5.0 stands out for its integration of two key elements: empathy and technology. Unlike earlier stages, such as the well-known HR 4.0, which primarily focused on general digitization, HR 5.0 emphasizes the humanization of technology. Instead of replacing human decision-making, solutions like AI, machine learning (ML), and analytics are utilized to enhance human interaction and address the needs of employees (Police Patil et al., 2025).

In a study conducted in 2024, Kajla et al. highlighted that AI systems can be employed to assess well-being indices, analyze employee feedback, and predict turnover risk. Additionally, they can identify training needs and provide personalized career guidance. The goal is to gain deeper insights into employees, enabling organizations to support them with tailored approaches based on their life and career situations.

3. Tailored Employee Assistance: The second concept central to the idea of HR 5.0 is that of personalization within the HR services framework. Modern workers demand that their employer notices them and responds to things that they are going through instead of just putting up solutions that were developed in broad and applied across the board. New technologies enable the use of marketing for HR departments to offer unique bachelor-centric experiences regarding career opportunities, and opportunities for well-being, as well as an opportunity to develop specific skills.

The incorporation of artificial intelligence in the provision of employee assistance is growing rapidly. For example, in learning interventions, AI can review performance information about an employee, his or her

preferences, and experiences gained during learning. This capability improves one's engagement, usability, and satisfaction as it allows the HR teams to deliver updated support that is close to one's needs.

III.ADVANCEMENT AND USES IN THE RECENT HUMAN RESOURCE MANAGEMENT SYSTEM

The transition from HR 1.0 to HR 5.0 has witnessed significant enhancements in the kind of management that existing entities offer their employees. This overview focuses on some of those innovations and examples of the ways through which can be applied to modern-day human resource environments.

Digital Recruitment: Digital recruitment is far more effective and accurate than conventional recruitment techniques and comprises artificial intelligence machine learning and digital analysis of data. With these technologies, activities like screening resumes, establishing more exact job descriptions and estimating performance and developability of candidates can be redesigned.

A. Related Application

LinkedIn Talent Solutions: This has been made possible by the features of the current recruitment software that enable the recruiter to search for applicants based on their skills, experience, and organizational culture. This approach greatly helps release the time and effort needed for applicant screening, where many resumes have to be searched manually.

Employee Self-Service (ESS) Portals: Other elements of ESS portals transfer most of the vital HR-related tasks to employees and hence offer relief to the HR department (Kushner, 2021). These platforms allow the staff to change personal details, view their eligibility, and even view payslips all in a circumstance that does not involve HR (Taylor, 1911).

B. Related Applications

Workday: It offers a user-friendly ESS portal as part of its cloud HCM solution, allowing employees to easily manage their data, view benefits, and track time off and professional development opportunities (Dawra et al., 2024).

ADP's Self-Service Portal: It provides users with transparent access to administrative processes, enhancing efficiency in payroll, benefits, and tax management.

1. **Performance Management Systems:** Modern performance management systems are increasingly replacing traditional annual reviews with continuous feedback mechanisms. These tools facilitate real-time goal setting, coaching, and feedback, allowing employees to grow and align with organizational objectives effectively.

Related Applications

- CultureAmp: It enables managers to monitor employee goals, provide real-time feedback, and track progress throughout the year, helping to identify high performers and areas needing improvement before annual evaluations.
- ➤ 15Five: It focuses on weekly check-ins with employees, offering managers ongoing feedback to bolster performance and engagement.
- 2. Learning Management Systems (LMS): These platforms are essential for providing employees with customized, on-demand training that enhances their skills and ensures they remain competitive in the marketplace. LMS often incorporates analytics to effectively monitor progress and pinpoint areas for improvement among staff.

C. Related Applications

- 1. Coursera for Business: The largest global enterprises, including Google and IBM, utilize Coursera to provide their workers with the opportunity to study numerous offerings from elite universities (Kotti et al., 2024). As such, it provides employees an opportunity to acquire new skills that relate to their existing positions and lifetime career interests (Dhar, 2008).
- SAP Litmos: This feature-forward Learning Management System (LMS) delivers sophisticated human capital development capabilities to HR to very strategically and methodically customize learning interventions based on roles, key performance indicators, and employee career aspirations (Kalyan et al., 2023).
- 3. Employee Engagement Tools: These tools are crucial in helping the tracking and improve the levels of satisfaction and employee engagement through efficient surveys and feedback tools as well as the use of relevant games and rewards. Through these tools, an organization can obtain very useful information in relation to current issues that affect its workforce.

D. Related Applications

- TINYpulse: This tool enables the employer to administer weekly polls to the employees, in a way that will create a current discussion on the engagement level and bottoms up opinions. In particular, managers have the opportunity to address shifts in the attitude and engagement levels of the team members immediately.
- Officevibe: Officevibe is an important employee engagement tool that allows managers to get important information and obtain recommendations on how to improve communication and morale within their team.
- 3. From this text, four fundamental differences or attributes of HR 5.0 over HR 1.0 are distinguished clearly: real-time, employees, and automation. The use of technology is at the core of how HR's ability to build

a progressive, effective, and supportive organizational culture is being revolutionized. Some of the practices reflecting this change include the use of digital media to hire talent, the use of self-service applications, performance management, learning management, and engagement tools. Engagement tools, for example, are as follows, 5. It is possible to note that all these innovations positively impact employee productivity and satisfaction, as well as improve the function of human resources.

IV. CHALLENGES IN THE EVOLUTION OF HRM: FROM HR 1.0 TO HR 5.0

Human resource management (HRM) plays a pivotal role in the success of organizations by effectively managing their most critical resource: people. Yerelyşi, nişte provocări diferite împiedică performanța și satisfacția empleeilor în cadrul organizațiilor even mereu mai multe progrese în ceea ce privește practicile HRM. This discussion explores five key challenges: information technology protection, privacy, workforce diversity, staff health, and knowledge QPR.

- 1. Data Security and Privacy: Presently in organizations, the HR departments hold large amounts of employee information such as finance, performance data, and identification codes. Ensuring the confidentiality of this information is paramount, as breaches can lead to legal ramifications, financial losses, and damage to a company's reputation. Legislation such as the California Consumer Privacy Act (CCPA) in the U.S. and the General Data Protection Regulation (GDPR) in Europe place strict requirements on data protection (Kuner, 2021). To mitigate risks, HR professionals should implement robust administrative controls, conduct regular security assessments, and promote data privacy awareness among employees (Policepatil et al., 2025)
- 2. Change Management: To remain competitive, organizations must continually adapt, which often involves the adoption of new processes and technologies. However, such changes may meet resistance from employees, potentially impacting morale and productivity. Effective change management hinges on clear communication, comprehensive training programs, and active employee involvement in the change process (Kotter, 2012). HRM plays a crucial role in supporting employees during transitions, as evidenced by their efforts in facilitating the shift to remote work through virtual training and addressing employee concerns (Gallup, 2023).
- 3. **Diversity in the Workforce:** Fostering a diverse and inclusive workplace is beneficial from both strategic and ethical perspectives. Research by Cox and Blake, (1991) indicates that diversity enhances innovation, improves problem-solving abilities, and introduces varied perspectives (Johnson et al., 2016). Achieving diversity requires intentional hiring practices, fair assessment processes, and the cultivation of an

inclusive work environment where all employees feel respected. Regarding the issues related to cultural variations, self-implicit and explicit bias, and the quest to foster equal and fair promotion seven challenges confront HRM. To address these issues, organizations should adopt diversity policies, as well as conduct diversity awareness training, among others (Shen et al., 2009).

- 4. Employee Wellness: Pressures of working and adaptation to technologies implemented around us, have made the health condition of the employees critical (Rana et al., 2024). This is because high stress or burnout or high rates of mental disorders may lead to low productivity, more employee absenteeism, and high turnover (Deloitte, 2022). HRM should enhance its commitment to the health of its employees by providing medical insurance coverage, including mental health help and a health support program; work flexibility, and the possibility to have a healthy work-life balance (Venkatarathnam et al., 2024). Wellness interventions, as well as the promotion of employee assistance programs (EAP), as well as the general promotion of a positive work climate, can greatly improve employee well-being (Grawitch et al., 2006).
- 5. Skill Gaps: Technological progress is usually very fast and the industry requirements change correspondingly, which leads to skill shortages among the employees. Another concern for the HRM is to fill the gap, between which professional skills of the personnel and the new requirements of the workplace (World Economic Forum, 2020). There are several issues that organizations could implement to solve the problem of the skill gap effectively they include; partnerships with educational institutions, training, improvement and anticipation, and analytics (Brynjolfsson & McAfee, 2014).
- 6. Therefore, addressing these concerns can only be done with a political and systematic perspective from HRM. The following recommendations regarding data privacy, change management, diversity promotion, mental health support, and the development of fresh skills will amplify the existing HRM practices and support organizational success in the long run. In these areas, commitment will enable HR departments to efficiently manage several strategies in the dynamic workplace environment.

V. TRANSFORMING HUMAN RESOURCE MANAGEMENT: THE ROLE OF INFOBRA ON DATA-FUBED DECISION MAKING

Technology Revolution in Hrated to cultural differences, unconscious biases, and ensuring equitable advancement opportunities. Implementing explicit diversity policies and training programs is essential to overcoming these challenges (Shen et al., 2009).

Employee Wellness: In a fast-paced, technology-driven world, the well-being of employees has become increasingly important. High levels of stress, burnout, and mental health issues can contribute to reduced productivity, increased absenteeism, and higher turnover rates (Deloitte, 2022). HRM should prioritize employee well-being by offering comprehensive health benefits, mental health support, flexible work arrangements, and promoting work-life balance. Initiatives such as wellness programs, employee assistance programs (EAPs), and creating a supportive work environment can significantly enhance employee well-being (Grawitch et al., 2006).

Skill Gaps: The rapid pace of technological advancement and shifting industry demands often result in skill gaps within the workforce. One of the primary challenges for HRM is bridging the skills mismatch between employees and new job requirements (World Economic Forum, 2020). To address skill gaps effectively, organizations can adopt strategic approaches such as collaborating with educational institutions, providing targeted training, focusing on continuous improvement, and leveraging data analysis to anticipate future skills needs (Brynjolfsson & McAfee, 2014).

In conclusion, tackling these challenges requires a strategic and systematic approach from HRM. Implementing recommendations related to data privacy, change management, diversity promotion, mental health support, and skill development will enhance HRM practices and contribute to long-term organizational success. Commitment to these areas will empower HR departments to navigate the complexities of the evolving workplace effectively.

VI. TRANSFORMING HUMAN RESOURCE MANAGEMENT: THE IMPACT OF INFORMATION TECHNOLOGY ON DATA-DRIVEN DECISION-MAKING

A. Technological Advancements in HR

As it will be discussed in this paper Human Resource Management (HRM) as a field is experiencing a radical change brought about by innovation in technology. Various sophisticated approaches like data science, artificial intelligence (AI), big data analytics, and ML are employing diverse interventions and implementing new model-driven strategies from basic traditional HR models (HR 1.0) to new complex HR techniques (HR 5.0).

B. Focus Areas

Several major developments are taking shape in the humanresource function, observing the centrality of tech solutions, especially in the domains of talent attraction, engagement, and productivity assessment.' Organizations have identified these as centers of focus that are important in enhancing the efficiency of HR outcomes and the application of technology.

C. Research Insights

An explorative bibliometric analysis of research patterns in using technology in HR has been discovered using 30 years of data from 1991 to 2022. These insights would especially

benefit current and future studies in the field of HRM and related disciplines.

D. Proposed Framework

For any organization that is seeking to integrate technology into its operations, a framework has been developed to follow. This framework shows how to integrate these advanced technological tools into the HR processes as a way of showing the operational benefits of the tools.

E. Enhanced HR Performance

The analysis of the use of technology in the field of HRM underlines its significance. Hiring and implementation of progressive measures are encouraged in organizations to improve overall organizational Human Resource performance and to support organizational success (Jayashree, Roul et al 2024).

VII. CONCLUSION

Human resources were mostly compared to administrative work which included or involved payment of wages, record keeping, and relevant legislation. This primarily is said to have been the first phase of human resource known as HR 1.0, which embraced paperwork and took a tactical approach in handling the employees. The changes in the levels of HRM, from HR 1.0 to HR 5.0 prove that change and technology are inherent factors in the human resources management field. By now, HR has shifted from essentially processing work to processing people, and so this development meaningfully highlights the increasing need to develop innovations in tandem with the very virtues of compassion. HR 5.0 reveals this balance of incorporative, healthy, sustainable working environment, together with the adoption of the most advanced technologies. It will serve as a meaningful reference for both HR professionals and the organizations that they represent as they seek to optimize their human resource management and achieve business growth in the growing globalized business environment.

AUTHORS CONTRIBUTION

Prof. Dr. S. Prabakar – Introduction and Strategies for Success

Dr Santhosh Kumar V- Innovation in HRM, Transition to HR 2.0

Prof. Veera Shireesha Sangu – Key Innovation in HR 3.0, Automation and AI

Dr. Muthulakshmi P – Challenges and Evaluation Dr. S. Prabakar - HR 3.0: The Digital Transformation, HR 1.0 to 5.0

Mahabub Basha S – Strategic for Success, HRM Challenges

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